Setaprint™ 2390 A
Phenolic Modified Rosin Ester

**IMPORTANT CHARACTERISTICS:**
Setaprint™ 2390 A is designed to have higher dilution in low KB ink solvents. This resin has medium viscosity to yield ink vehicles with excellent setting and holdout properties for maximum gloss and hardness. Setaprint 2390 A is very versatile, combining high performance and consistency in most ink vehicle systems.

**APPLICATIONS:**
- Offset inks
- Coatings

**BENEFITS:**
- Medium viscosity
- Excellent setting and holdout properties
- Maximum gloss/hardness

**Typical Properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
<th>Test Method / Standard</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melt Point:</td>
<td>154°C</td>
<td>Ring &amp; Ball BAX-QC-100</td>
</tr>
<tr>
<td>Acid Value:</td>
<td>22</td>
<td>BAX-QC-102</td>
</tr>
<tr>
<td>TA viscosity:</td>
<td>65</td>
<td>TA Viscosity (50/25/25, Resin/M47*/TXIB) BAX-QC-132</td>
</tr>
<tr>
<td>Tan Delta:</td>
<td>8.5</td>
<td>(50/25/25, Resin/M47*/TXIB) BAX-QC-132</td>
</tr>
<tr>
<td>Cloud Point:</td>
<td>65°C</td>
<td>10% PKWF™ 6/9 Test Oil** BAX-QC-196</td>
</tr>
</tbody>
</table>

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