Setaprint™ 2244 A
Phenolic Modified Rosin Ester

IMPORTANT CHARACTERISTICS:
Setaprint™ 2244 A is a relatively low solubility, high viscosity resin which exhibits excellent solvent release for fast setting and good holdout. Setaprint 2244 A has excellent compatibility with drying oils and gives varnishes a hard, scuff resistant surface. Setaprint 2244 A is specially formulated to be free of bisphenol A.

APPLICATIONS:
- Offset inks
- Coatings

BENEFITS:
- High viscosity
- Fast setting
- Scuff resistant

Typical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
<th>Test Method / Standard</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melt Point:</td>
<td>166°C</td>
<td>Ring &amp; Ball BAX-QC-100</td>
</tr>
<tr>
<td>Acid Value:</td>
<td>24</td>
<td>BAX-QC-102</td>
</tr>
<tr>
<td></td>
<td></td>
<td>BAX-QC-107A</td>
</tr>
<tr>
<td>Cloud Point:</td>
<td>145°C</td>
<td>10% PKWF™ 6/9 Test Oil** BAX-QC-196</td>
</tr>
</tbody>
</table>

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