FLEX-REZ 1255AS
Alcohol Soluble Polyamide Resin

IMPORTANT CHARACTERISTICS:

Flex-rez 1255 AS combines excellent alcohol solubility with nitrocellulose compatibility to produce flexographic inks having excellent gloss and runnability. It exhibits excellent tolerance for ester solvents. The high degree of compatibility along with high solubility makes Flex-rez 1255 AS an excellent polyamide for pigment wetting applications. Additionally, Flex-rez 1255 AS has outstanding gel resistance and can be used to improve gel characteristics when combined with traditional polyamide resins. Flex-rez 1255 AS has excellent adhesion on all difficult substrates.

APPLICATIONS:
- Gravure inks
- Coatings and overprint varnishes
- Flexographic inks
- Cold seal release lacquer

BENEFITS:
- Good water balance
- Pigment wetting
- High gloss
- Adhesion
- Film forming
- NC-compatible
- Grease-,Oil-,lard-,alkali-,water resistance

Typical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
<th>Unit</th>
<th>Test Method / Standard</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acid value</td>
<td>Max.6</td>
<td>mg KOH/g</td>
<td></td>
</tr>
<tr>
<td>Amine value</td>
<td>Max.6</td>
<td>mg KOH/g</td>
<td></td>
</tr>
<tr>
<td>Viscosity (50% N.V. in 95% Ethanol)</td>
<td>C-E</td>
<td>G-H, End-End, 25 ºC</td>
<td></td>
</tr>
<tr>
<td>Dilution (N.V. in 95% Ethanol)</td>
<td>Max.30%</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Melting point</td>
<td>120-130</td>
<td>ºC</td>
<td>Ring &amp; Ball method</td>
</tr>
</tbody>
</table>

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