## Description:
Co-solvent soluble polyamide resin
100% solids

## Composition:
Polyamide resin

## Application Field:
Flexo/gravure inks for foils and plastics
Coatings and overprint varnishes
Cold seal release lacquer

## Special Properties and advantages:
High gloss
Low viscosity and fast solvent release
Water, grease, lard and alkali resistance
Adhesion with flexibility and film forming
Complies with FDA 175.300 176.170 and 176.180

## Recommendations:
Soluble in (iso-) propanol, (iso-) butanol, mixtures of alcohol with aliphatics/aromatics
Preferred: aromatic solvents
NC-compatible

## Typical Properties:
<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acid value (mg KOH/g)</td>
<td>Max 6</td>
</tr>
<tr>
<td>Amine value (mg KOH/g)</td>
<td></td>
</tr>
<tr>
<td>Viscosity (40% NV Toluene/Isopropanol/Ethanol 70/30, Gardner Holdt 25 °C)</td>
<td>F</td>
</tr>
<tr>
<td>Colour</td>
<td>Max 10</td>
</tr>
<tr>
<td>Melting point</td>
<td>110 °C</td>
</tr>
<tr>
<td>Viscosity 40% in Toluene/IPA 70/30, 23 °C</td>
<td></td>
</tr>
<tr>
<td>Ford #4</td>
<td>50&quot;</td>
</tr>
<tr>
<td>DIN #4</td>
<td>46&quot;</td>
</tr>
<tr>
<td>Shell #5</td>
<td>27&quot;</td>
</tr>
</tbody>
</table>

## Former Name:
P-1074

For more information, please contact your sales or technical representative.

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